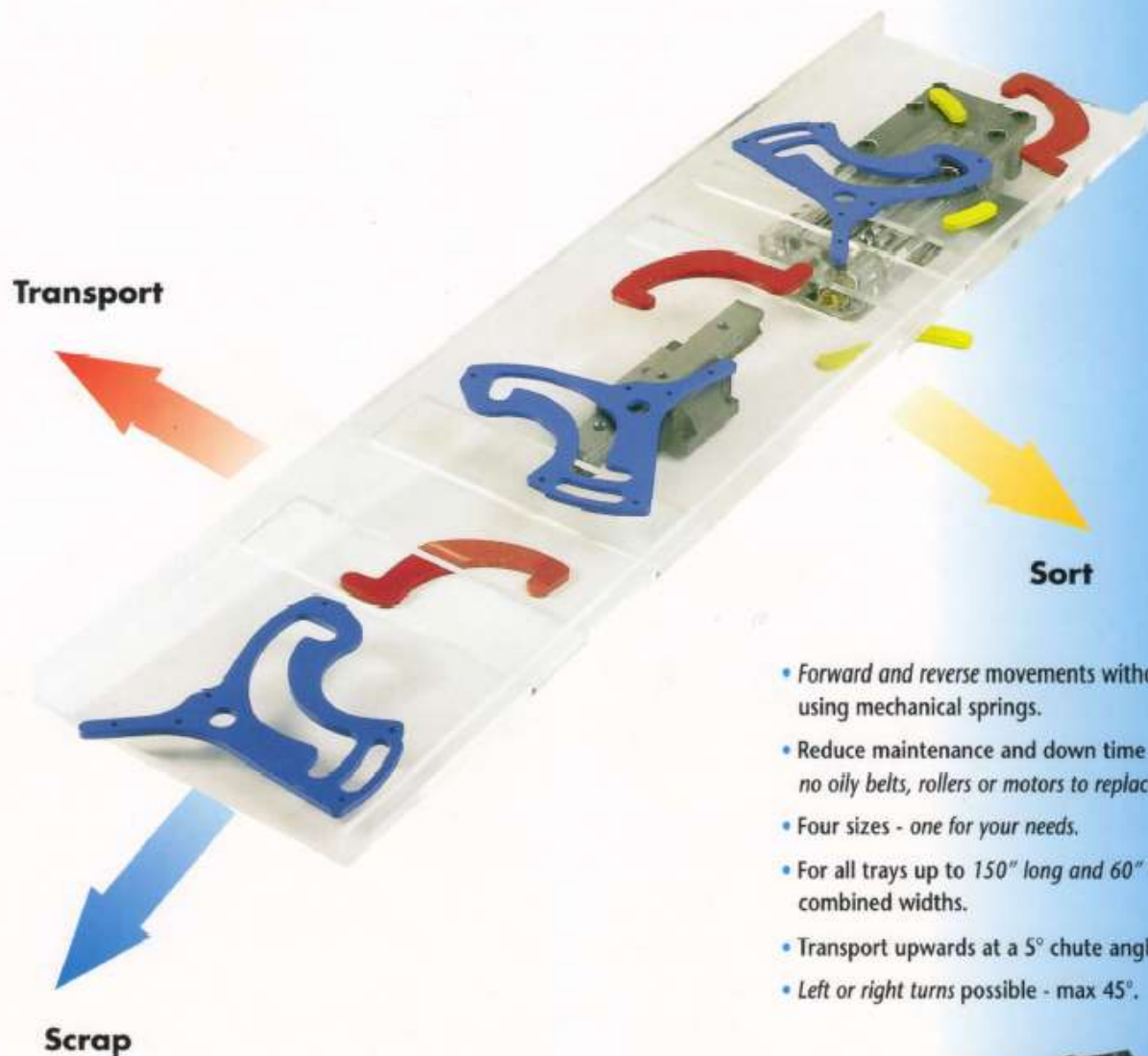


# GSW

## PARTS & SCRAP LINEAR TRANSPORTERS

*Eliminate Conveyor Belts, Reduce Downtime*



- Forward and reverse movements without using mechanical springs.
- Reduce maintenance and down time - no oily belts, rollers or motors to replace.
- Four sizes - one for your needs.
- For all trays up to 150" long and 60" wide, combined widths.
- Transport upwards at a 5° chute angle.
- Left or right turns possible - max 45°.



**The Power Series**  
for heavy duty or continuous use.

## The Power Speed Series-

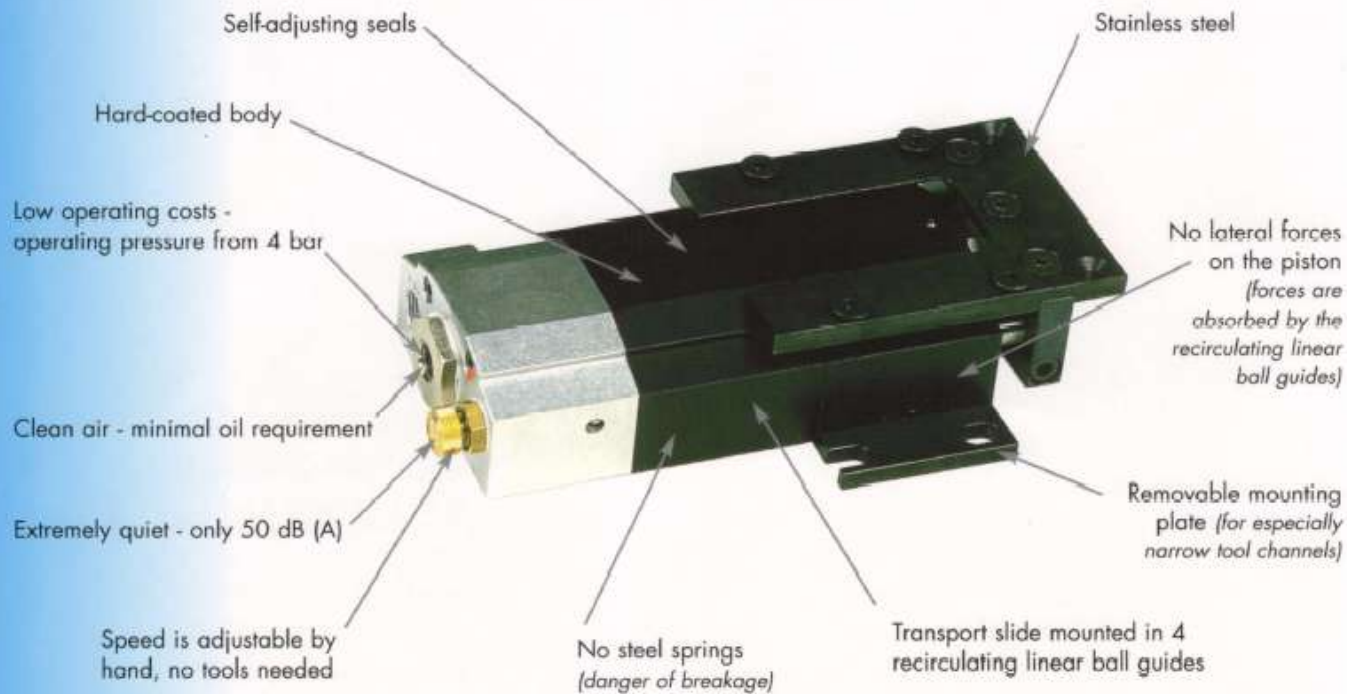
**For every conveying job - flexible, single or multiple trays, sort parts, to remove parts and scrap from progressive dies.**

This unique system provides belt-less scrap or part removal without the use of troublesome belts. A simple tray placed under the die transports the part or scrap outward. Both forward and reverse movements are controlled by air pressure without using mechanical springs. Multi-functional flexibility is the key to this system.

With the GSW Conveyor System, maintenance and down time is reduced to a minimum. The main body is bolted to the bolster plate and a steel tray is mounted on top, ready to remove material. As the steel tray oscillates, scrap or parts are moved toward a container. No oily belts, rollers or electric motors to replace, make this system hassle free.



## The Power Speed Transporter:

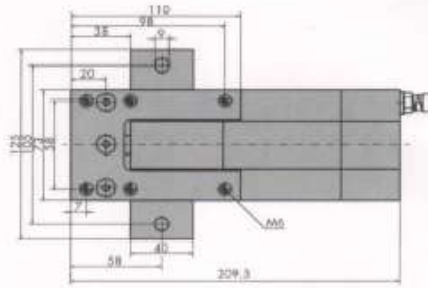


Patented: DPBA 901 4200.4

Model	Maximum Loading Tray Weight	Medium Loading Tray Weight	Recommended Maximum Part Weight	Dimensions (L x W x H) max. (mm)	Tray Weight (max.)	Max. Exit Tray Dimensions (L x W)	Transfer Speed FPM
PS 30	66 lbs.	33 lbs.	1-3/4 lbs.	8-1/4" x 5" x 1-3/4"	35 lbs.	79" x 40"	33
PS 40	88 lbs.	66 lbs.	3-1/4 lbs.	10-1/2" x 6-3/8" x 2-1/2"	44 lbs.	98.5" x 40"	33
PS 60	132 lbs.	99 lbs.	7 lbs.	12-3/8" x 6-3/8" x 2-1/2"	55 lbs.	118" x 40"	40
PS 100	220 lbs.	176 lbs.	18 lbs.	12-3/4" x 10-1/4" x 3"	121 lbs.	157.5" x 59"	33

### Powerspeed 30

- 66 lbs. max. capacity
- 1 3/4 lbs. max. part weight
- 33 fpm transfer speed

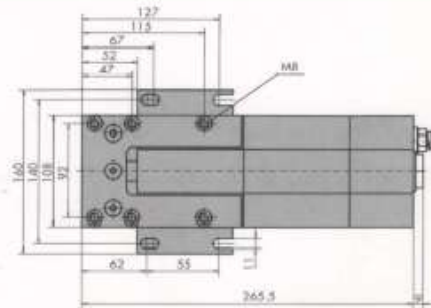


dimensions in mm



### Powerspeed 40

- 88 lbs. max. capacity
- 3 1/4 lbs. max. part weight
- 33 fpm transfer speed

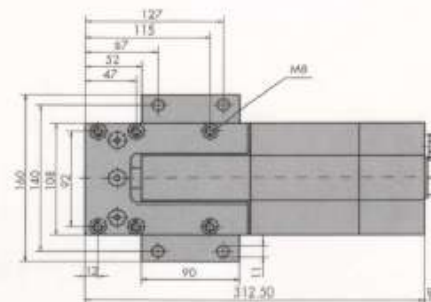


dimensions in mm



### Powerspeed 60

- 132 lbs. max. capacity
- 7 lbs. max. part weight
- 40 fpm transfer speed

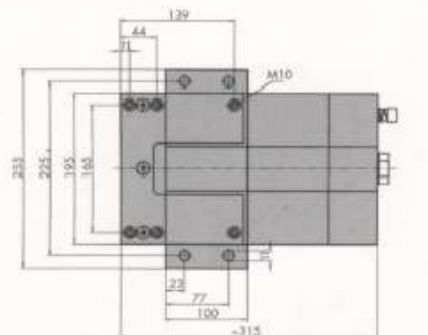


dimensions in mm



### Powerspeed 100

- 220 lbs. max. capacity
- 18 lbs. max. part weight
- 33 fpm transfer speed



dimensions in mm



## Work Monitoring

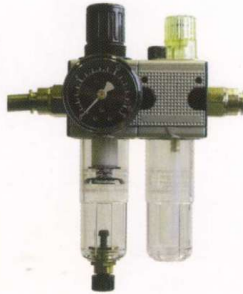
All power speed units can be delivered with an initiator installed in the unit. The signals, monitored by the press control, enable the press to stop as needed when no signal is emitted as a result of air pressure failure.

### Special Filter-Regulator-Lubrication Unit

for necessary lower pressure and lubrication of transporter.

Art No.: G 3/8" 99002 1904

Art No.: G 1/4" 99002 1905



### Initiator



### Air connection Set

Art. No.: G 3/8"

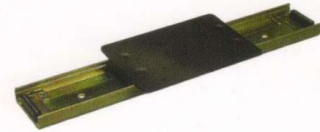
1026 1010



### Precision Tray Support

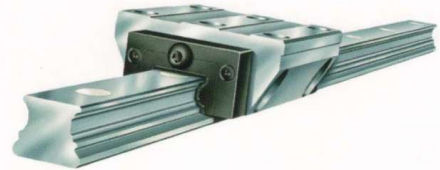
15 kg - Art No.: 1026 1001

30 kg - Art No.: 1065 1001



### Precision Tray Support

60 kg



## GSW offers a wide variety of other products to enhance your press room operations:

- Linear Parts and Scrap Transporters
- Reels
- Cradles
- Straighteners
- Press Feeders
- Space Saving Compact Cradle Straightener Feeders
- Full Production Lines



# GSW

Press Automation

*Accept No Compromise!*

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